

Propress

Submittal Package



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Product group description

Flow-optimised press connector system made of copper (99.9 % Cu-DHP) or silicon bronze for copper pipes. Press connector for protecting the sealing element equipped with cylindrical pipe guide. Press connector from DN65 with stainless steel compression ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of manifold and riser pipes.

Labeling

Manufacturer, Pipe dimension, Batch, Approval mark (AS3688), Green dot on press end, Detachable orange label as press indicator from DN65

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

Sealing elements for press connection

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimension

DN15–100, Size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating/radiator connection

Rainwater

Compressed air, inert gases

Cooling water pipelines

Industrial uses

Plant engineering

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega. Detailed information concerning applications, limitations and national codes and standards can be found in the product documentation, either printed or on the Viega website.

Note – Standards and approvals

Australian watermark approval No.WMKA21120.

Product meets the lead-free requirements of the National Construction Code Volume 3.

Note – Limitations of use potable water

The press connector system Propress is suitable for the creation of potable water installations according to AS/NZS 3500 and according to the evaluation basis for metallic materials in contact with potable water AS 4020. When used for other areas of use and when in doubt about the right selection of material, please contact Viega.

With regard to the possible exceeding of the limit value for copper ions according to the Potable Water Ordinance (PWO), pipes and connectors made of copper may only be used when the pH value is ≥ 7.4 or the total volume of organic carbon does not exceed $\text{TOC} = 1.5 \text{ mg/l}$ at values between $\text{pH} = 7.0\text{--}7.4!$

Operating conditions potable water installations

operating temperature max. $85 \text{ }^\circ\text{C}$ / $185 \text{ }^\circ\text{F}$

operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions heating installations

operating temperature max. $110 \text{ }^\circ\text{C}$ / $230 \text{ }^\circ\text{F}$

operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Materials press connector

Copper: 99.9% Cu-DHP

Gunmetal: CC499K

silicon bronze: CC246E / CuSi4Zn9MnP









Changes and errors excepted.











Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimized.








Warranty










Viega Propress carry a 25 year warranty against defects in material and workmanship.








Certification







| | |
|---|--|
| Dubai | Dubai Central Laboratory Department Attestation of Conformity Sanpress pipe 1.4521 and 1.4401 |
|  | ÖVGW certificate Sanpress / Profipress |
|  | ÜA sign Profipress, solder fittings, threaded fittings |
|  | ÜA sign Raxinox pipes |
|  | ÜA sign Sanpress, Raxofix, Maxiplex, bronze threaded fittings, solder fittings |
|  | SAI Watermark Certificate of Conformity - Level 1 Propress Water, Sanpress and Sanpress Inox |
|  | SAI Certificate of Conformity 372:2020 |
|  | BCCA Certificate ATG Profipress, Sanpress, Sanpress Inox |
|  | CCS Certificate of Type Approval Sanpress Inox, Seapress, Profipress |
| SZU | SZU Certificate Profipress, Profipress S |
| AMTEC | AMTEC Certificate Profipress, Sanpress, Sanpress Inox, Prestabo, Megapress, Profipress G, Sanpress Inox G, Megapress G |

| | |
|---|--|
| DEKRA | <p>examination certificate Piping system Sanpress/Sanpress XL</p> |
|  | <p>DVGW type examination certificate Profipress (d 12 - 108)</p> |
|  | <p>DVGW type examination certificate Sanpress-pipe 1.4521 (d 12 - 108)</p> |
|  | <p>DVGW type examination certificate Sanpress with pipe 1.4401 (d 12 - 108)</p> |
|  | <p>DVGW type examination certificate Sanpress with pipe 1.4521 (d 12 - 108)</p> |
|  | <p>DVGW type examination certificate Sanpress pipe 1.4401 (d 12 - 108)</p> |
|  | <p>TÜV Association Certificate Profipress, Sanpress, Sanpress Inox, Prestabo (d 15 - 108), Temponox</p> |
|  | <p>VdS certificate Profipress (d 22 - 54)</p> |
|  | <p>ETA Certificate Profipress, Profipress XL, Sanpress, Sanpress XL</p> |
|  | <p>ETA Certificate Sanpress with pipe 1.4401 and 1.4521, (d 12-108)</p> |
|  | <p>Eurofins Certificate Profipress (d 12-54)</p> |

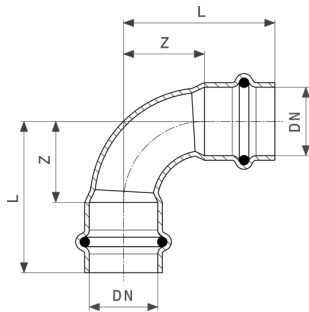
| | |
|---|--|
|  | <p>CSTB Certificate Profipress, Sanpress</p> |
|  | <p>CSTB QB Certificate Profipress, Sanpress</p> |
|  | <p>CSTB QB Certificate Profipress, Sanpress</p> |
| <p>Eurofins</p> | <p>Eurofins Certificate of sanitary conformity Profipress</p> |
| <p>Eurofins</p> | <p>Eurofins Certificate of sanitary conformity Sanpress</p> |
| <p>BSI</p> | <p>BSI Kitemark Certificate (BS EN 1254-7) Profipress, Profipress G</p> |
|  | <p>Lloyd's Register Type Approval Certificate Profipress, ProPress</p> |
|  | <p>Lloyd's Register Type Approval Certificate Sanpress</p> |
| <p>EMI</p> | <p>EMI certificate Profipress, Sanpress, Easytop, Sanpress Inox, Pexfit Pro Fosta, Smartpress, gunmetal threaded fittings</p> |
| <p>EMI</p> | <p>EMI Certificate of Constancy of Performance Profipress</p> |
|  | <p>IAPMO UPC-I Certificate of Listing Copper, Cooper Alloy Fittings</p> |
|  | <p>IAPMO UMC-I Certificate of Listing Copper, Cooper Alloy Fittings</p> |

| | |
|---|--|
|  | <p>IRS Type Approval Certificate Seapress, Sanpress, Sanpress Inox, Profipress</p> |
|  | <p>ICIM Hygiene certificate Profipress, Profipress XL, Sanpress Inox, Sanpress Inox XL, Sanpress, Sanpress XL, Sanfix Fosta, Raxofix, Smartpress, gunmetal threaded fittings, soldered fittings</p> |
|  | <p>RINA Type Approval Certificate Profipress and ProPress</p> |
|  | <p>Class NK Type Approval Certificate Seapress, Seapress XL, Profipress and Sanpress Inox</p> |
|  | <p>KIWA Product certificate Profipress, Sanpress fittings</p> |
|  | <p>KIWA Product certificate Sanpress Inox pipe 1.4521 and 1.4401</p> |
| <p>SINTEF</p> | <p>SINTEF Certificate Profipress, Profipress XL</p> |
| <p>SINTEF</p> | <p>SINTEF Certificate Sanpress with pipe 1.4401 and 1.4521 (d 12-108)</p> |
|  | <p>ITB National Technical Assessment Profipress, Profipress XL, Profipress S</p> |
|  | <p>ITB National Technical Assessment Profipress, Sanpress</p> |
|  | <p>ITB Certificate of Constancy of Performance Profipress, Sanpress</p> |
| <p>EITS</p> | <p>EITS Technical Approval Profipress</p> |

| | |
|---|--|
| EITS | EITS Technical Approval Sanpress, Sanpress Inox |
|  | RM Type Approval Certificate Profipress & Profipress XL types |
|  | RISE Certificate Profipress, Profipress XL, Profipress chromed |
|  | RISE Certificate Sanpress och Sanpress XL fittings |
|  | SGBC Certificate Profipress |
| IZV | IZV Certificate Profipress, Profipress XL |
| UKRCERTIFICATION | LLC UKRCertification Certificate of conformity Profipress |
| UKRCERTIFICATION | LLC UKRCertification Certificate of conformity Sanpress, Sanpress Inox |
|  | ABS Approval Certificate Viega Metric CTS fittings Profipress, Profipress XL and Viega Imperial CTS fittings ProPress |
| BMEC | BMEC ProPress Certificate BMEC ProPress Certificate |
|  | CSA Ball Valve Certificate Compliance to ASME A112.4.14/CSA B125.14 - Manually operated valves for use in plumbing systems |
|  | CSA Low Lead Certificate ProPress |

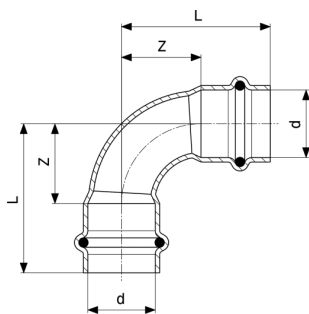
| | |
|---|---|
|  | <p>FM Approval for ProPress Copper FM Class 1920 ProPress Copper Listing</p> |
|  | <p>IAPMO Certificate ProPress & ProPress Stainless</p> |
|  | <p>IAPMO Certificate ProPress Copper</p> |
|  | <p>IAPMO Certificate Metallic Press-Connect Fittings for Piping and Tubing Systems</p> |
|  | <p>ICC Certificate ProPress ProPress</p> |
|  | <p>ICC Certificate Seismic Seismic Certificate for ProPress & MegaPress</p> |
| <p>NSF</p> | <p>NSF International Certificate Metals Listing to NSF 61-372</p> |

Z-dimensions



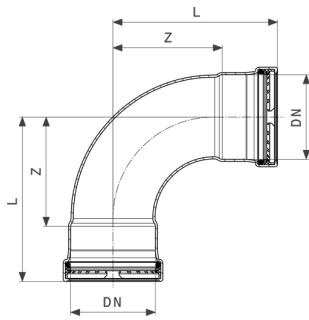
Propress elbow 90°
- Copper
Model 0716

| Article | DN | Z | L |
|----------------|----|----|-----|
| 579 401 | 15 | 14 | 32 |
| 579 418 | 20 | 22 | 44 |
| 579 425 | 25 | 31 | 54 |
| 579 432 | 32 | 35 | 60 |
| 579 449 | 40 | 46 | 77 |
| 579 456 | 50 | 61 | 100 |



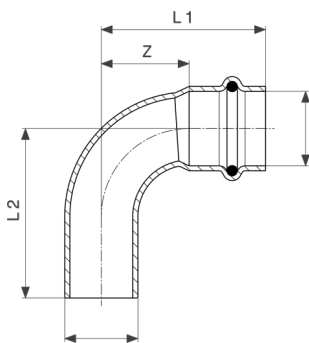
Profipress elbow 90°
- Copper
Model 2416

| Article | L | Z |
|----------------|----|----|
| 443 870 | 38 | 19 |



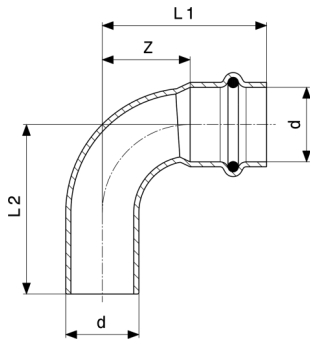
Propress XL elbow 90°
- Copper
Model 0716XL

| Article | DN | Z | L |
|----------------|-----|-----|-----|
| 591 588 | 65 | 84 | 127 |
| 591 595 | 80 | 99 | 149 |
| 591 601 | 100 | 123 | 183 |



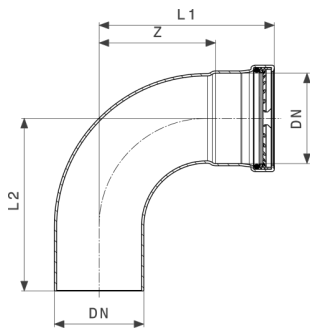
Propress elbow 90°
- Copper
Model 0716.1

| Article | Z | L1 | L2 |
|----------------|----|-----|-----|
| 579 463 | 14 | 32 | 34 |
| 579 470 | 22 | 44 | 47 |
| 579 487 | 31 | 54 | 56 |
| 579 494 | 35 | 60 | 62 |
| 579 500 | 46 | 77 | 79 |
| 579 517 | 61 | 100 | 102 |



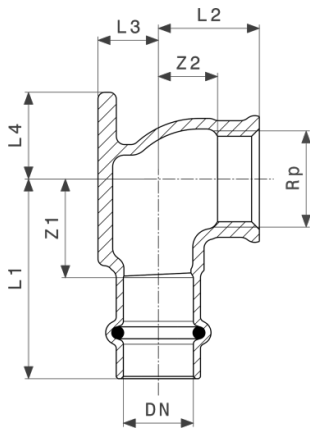
Profipress elbow 90°
- Copper
Model 2416.1

| Article | Z | L1 | L2 |
|----------------|----|----|----|
| 444 105 | 19 | 38 | 39 |



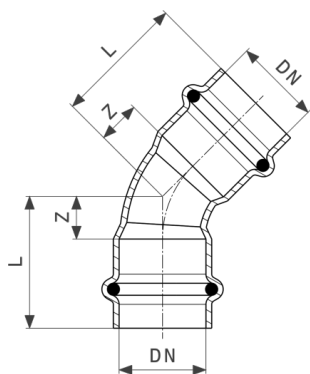
Propress XL elbow 90°
- Copper
Model 0716.1XL

| Article | DN | Z | L1 | L2 |
|----------------|-----|-----|-----|-----|
| 591 618 | 65 | 84 | 127 | 126 |
| 591 625 | 80 | 99 | 149 | 147 |
| 591 632 | 100 | 123 | 183 | 178 |



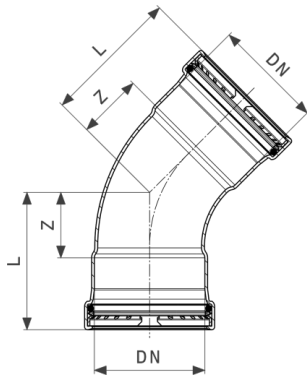
Propress wall plate
- Silicon bronze
Model 0725.5

| Article | DN | Rp | Z1 | Z2 | L1 | L2 | L3 | L4 |
|----------------|----|----|----|----|----|----|----|----|
| 579 920 | 15 | ½ | 25 | 11 | 43 | 20 | 11 | 22 |
| 579 937 | 20 | ¾ | 26 | 15 | 48 | 25 | 15 | 22 |



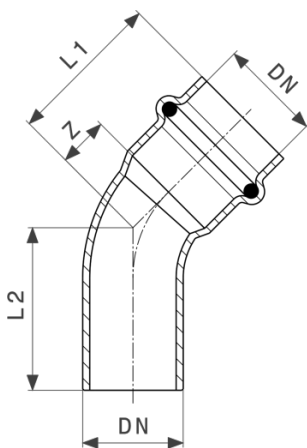
Propress elbow 45°
- Copper
Model 0726

| Article | DN | Z | L |
|----------------|----|----|----|
| 700 904 | 15 | | |
| 700 911 | 20 | | |
| 579 968 | 25 | 13 | 36 |
| 579 975 | 32 | 15 | 40 |
| 579 982 | 40 | 19 | 50 |
| 579 999 | 50 | 25 | 64 |



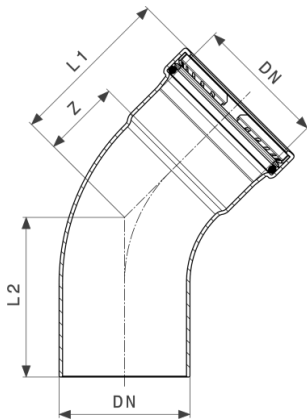
Propress XL elbow 45°
- Copper
Model 0726XL

| Article | DN | Z | L |
|----------------|-----|----|-----|
| 591 793 | 65 | 39 | 82 |
| 591 809 | 80 | 46 | 96 |
| 591 816 | 100 | 58 | 118 |



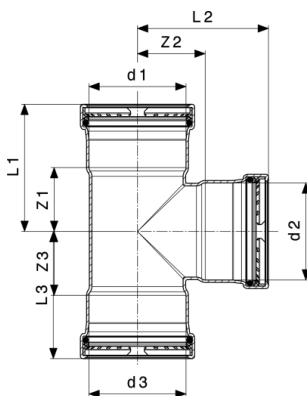
Propress elbow 45°
- Copper
Model 0726.1

| Article | DN | Z | L1 | L2 |
|----------------|----|----|----|----|
| 700 928 | 15 | | | |
| 700 935 | 20 | | | |
| 580 001 | 25 | 13 | 36 | 38 |
| 580 018 | 32 | 15 | 40 | 42 |
| 580 025 | 40 | 19 | 50 | 52 |
| 580 032 | 50 | 25 | 64 | 66 |



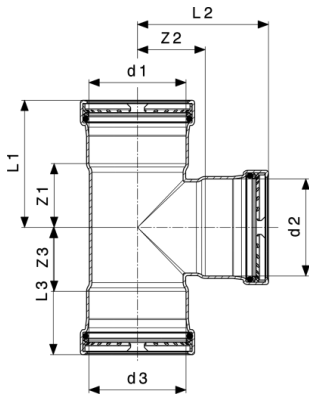
Propress XL elbow 45°
- Copper
Model 0726.1XL

| Article | DN | Z | L1 | L2 |
|----------------|----|----|----|----|
| 591 823 | 65 | 39 | 82 | 82 |
| 591 830 | 80 | 46 | 96 | 93 |



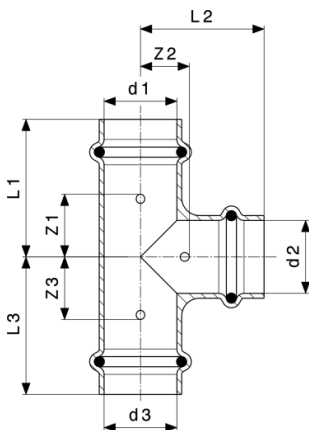
Propress T-piece
- Copper
Model 0718

| Article | Z1 | Z2 | Z3 | L1 | L2 | L3 |
|----------------|----|----|----|----|----|----|
| 700 942 | | | | | | |
| 579 739 | 15 | 10 | 15 | 33 | 28 | 33 |
| 579 760 | 15 | 14 | 23 | 37 | 32 | 41 |
| 579 821 | 16 | 18 | 16 | 39 | 36 | 39 |
| 579 845 | 16 | 21 | 16 | 40 | 39 | 40 |
| 579 777 | 17 | 14 | 17 | 39 | 32 | 39 |
| 579 883 | 18 | 34 | 18 | 57 | 56 | 57 |
| 668 983 | 19 | 21 | 19 | 44 | 43 | 44 |
| 579 746 | 20 | 14 | 20 | 42 | 36 | 42 |
| 579 784 | 20 | 14 | 25 | 42 | 36 | 43 |
| 579 838 | 20 | 18 | 20 | 43 | 40 | 43 |
| 579 869 | 21 | 27 | 21 | 52 | 50 | 52 |



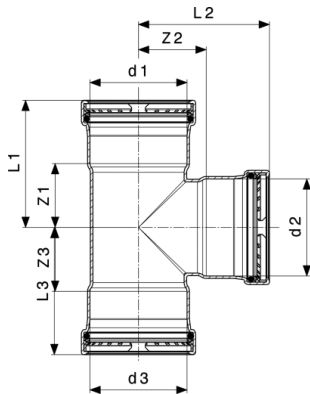
Propress T-piece
- Copper
Model 0718

| Article | Z1 | Z2 | Z3 | L1 | L2 | L3 |
|----------------|----|----|----|----|----|----|
| 579 890 | 21 | 34 | 21 | 60 | 57 | 60 |
| 579 852 | 22 | 21 | 22 | 47 | 44 | 47 |
| 579 753 | 23 | 18 | 23 | 46 | 41 | 46 |
| 579 876 | 24 | 27 | 24 | 55 | 52 | 55 |
| 579 906 | 24 | 34 | 24 | 63 | 59 | 63 |
| 579 791 | 26 | 22 | 26 | 50 | 47 | 50 |
| 579 807 | 27 | 27 | 27 | 58 | 58 | 58 |
| 579 913 | 27 | 34 | 27 | 66 | 65 | 66 |
| 579 814 | 34 | 34 | 34 | 73 | 73 | 73 |



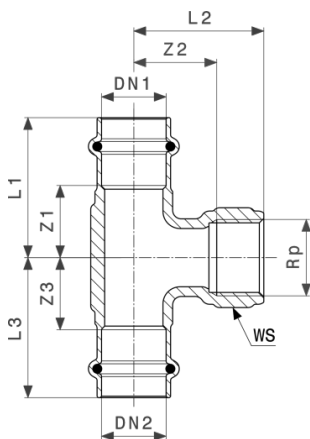
Profipress T-piece
- Copper
Model 2418

| Article | DN1 | DN2 | DN3 | Z1 | Z2 | Z3 | L1 | L2 | L3 |
|----------------|-----|-----|-----|----|----|----|----|----|----|
| 443 894 | 18 | 18 | 18 | 19 | 13 | 19 | 38 | 32 | 38 |



Propress XL T-piece
- Copper
Model 0718XL

| Article | DN1 | DN2 | DN3 | Z1 | Z2 | Z3 | L1 | L2 | L3 |
|----------------|-----|-----|-----|----|----|----|-----|-----|-----|
| 591 731 | 65 | 65 | 50 | 41 | 43 | 41 | 84 | 82 | 84 |
| 591 700 | 65 | 65 | 65 | 46 | 47 | 46 | 89 | 90 | 89 |
| 591 748 | 80 | 80 | 50 | 40 | 51 | 40 | 90 | 90 | 90 |
| 591 755 | 80 | 80 | 65 | 43 | 53 | 43 | 93 | 96 | 93 |
| 591 717 | 80 | 80 | 80 | 51 | 54 | 51 | 101 | 104 | 101 |
| 591 762 | 100 | 100 | 50 | 45 | 64 | 45 | 105 | 103 | 105 |
| 591 779 | 100 | 100 | 65 | 45 | 67 | 45 | 105 | 110 | 105 |
| 591 786 | 100 | 100 | 80 | 52 | 67 | 52 | 112 | 117 | 112 |
| 591 724 | 100 | 100 | 100 | 68 | 68 | 68 | 128 | 128 | 128 |

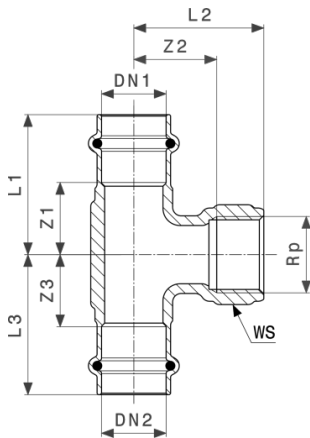


Propress T-piece
- Silicon bronze
Model 0717.2

| Article | DN1 | DN2 | Rp | Z1 | Z2 | Z3 | L1 | L2 | L3 | WS |
|-----------------|-----|-----|----|----|----|----|----|----|----|----|
| 744 571* | 20 | 20 | ½ | | | | | | | |
| 579 678 | 25 | 25 | ½ | 22 | 27 | 22 | 45 | 42 | 45 | 26 |
| 579 685 | 25 | 25 | ¾ | 25 | 31 | 25 | 48 | 47 | 48 | 32 |
| 579 692 | 32 | 32 | ½ | 23 | 30 | 23 | 48 | 45 | 48 | 26 |

WS = wrench size

* = Discontinued, limited availability.

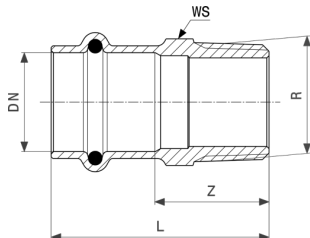


Propress T-piece
- Silicon bronze
Model 0717.2

| Article | DN1 | DN2 | Rp | Z1 | Z2 | Z3 | L1 | L2 | L3 | WS |
|----------------|-----|-----|----|----|----|----|----|----|----|----|
| 579 708 | 32 | 32 | ¾ | 23 | 34 | 23 | 48 | 50 | 48 | 32 |
| 579 715 | 40 | 40 | ½ | 22 | 35 | 22 | 53 | 50 | 53 | 26 |
| 579 722 | 50 | 50 | ¾ | 29 | 44 | 29 | 68 | 60 | 68 | 32 |

WS = wrench size

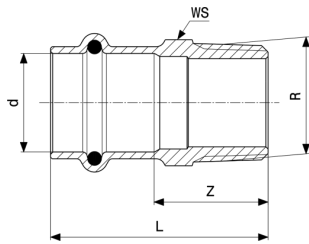
* = Discontinued, limited availability.



Propress adapter
- Silicon bronze
Model 0711

| Article | DN | R | Z | L | WS |
|----------------|----|----|----|----|----|
| 579 616 | 15 | ½ | 25 | 42 | 19 |
| 700 638 | 20 | ½ | 23 | 45 | 23 |
| 579 623 | 20 | ¾ | 26 | 48 | 24 |
| 579 630 | 25 | 1 | 31 | 54 | 34 |
| 700 645 | 25 | ¾ | 26 | 49 | 30 |
| 579 647 | 32 | 1¼ | 33 | 58 | 43 |
| 579 654 | 40 | 1½ | 35 | 66 | 50 |
| 579 661 | 50 | 2 | 40 | 79 | 62 |

WS = wrench size



Sanpress adapter
- Silicon bronze
Model 2211

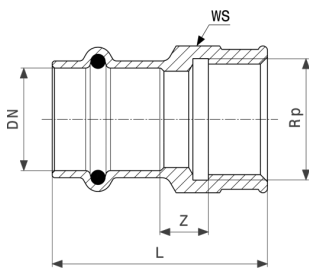
| Article | DN | R | Z | L | WS | Z* | L* | WS* |
|----------------|----|---|----|----|----|----|----|-----|
| 443 702 | 18 | ½ | 25 | 44 | 20 | | | |
| 443 719 | 18 | ¾ | 27 | 46 | 22 | 25 | 44 | 27 |

WS = wrench size

Z* = Z-dimension of the previous version

L* = length of the previous version

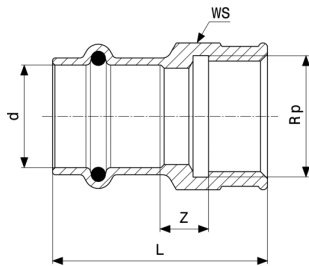
WS* = previous version (wrench size)



Propress adapter
- Silicon bronze
Model 0712

| Article | DN | Rp | Z | L | WS |
|----------------|----|----|----|----|----|
| 579 555 | 15 | ½ | 8 | 41 | 26 |
| 579 562 | 20 | ¾ | 6 | 45 | 31 |
| 579 579 | 25 | 1 | 6 | 49 | 38 |
| 579 586 | 32 | 1¼ | 4 | 50 | 47 |
| 579 593 | 40 | 1½ | 10 | 63 | 53 |
| 579 609 | 50 | 2 | 10 | 75 | 66 |

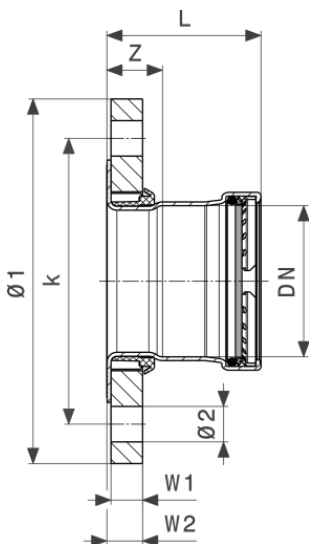
WS = wrench size



Sanpress adapter
- Silicon bronze
Model 2212

| Article | Rp | Z | L | WS |
|----------------|----|---|----|----|
| 443 733 | ½ | 7 | 41 | 26 |

WS = wrench size



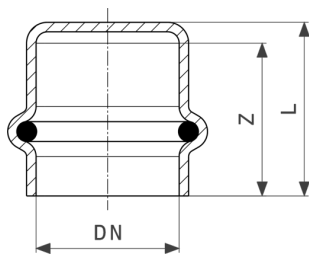
Propress XL flange adapter
- Copper
Model 0759.5XL

| Article | DN | Z | L | Ø1 | k | W1 | W2 | Ø2 | n |
|----------------|-----|----|----|-----|-----|----|----|----|---|
| 591 885 | 65 | 29 | 72 | 165 | 127 | 16 | 18 | 18 | 4 |
| 591 892 | 80 | 28 | 78 | 185 | 146 | 16 | 18 | 18 | 4 |
| 591 908 | 100 | 32 | 92 | 215 | 178 | 18 | 21 | 18 | 8 |

Ø = diameter

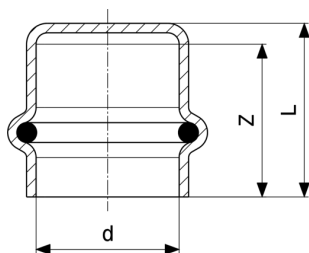
k = bolt circle diameter

n = number of holes



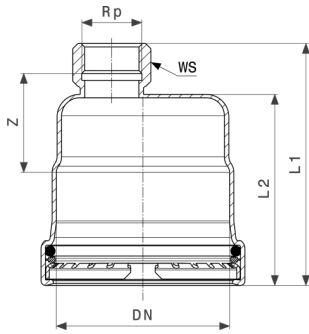
Propress cap
- Copper
Model 0756

| Article | DN | Z | L |
|---------|----|----|----|
| 582 746 | 15 | 20 | 23 |
| 582 753 | 20 | 24 | 27 |
| 580 049 | 25 | 25 | 28 |
| 580 056 | 32 | 28 | 31 |
| 580 063 | 40 | 34 | 37 |
| 580 070 | 50 | 42 | 45 |



Profipress cap
- Copper
Model 2456

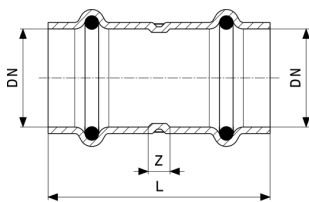
| Article | Z | L |
|---------|----|----|
| 444 082 | 21 | 24 |



Propress XL cap
- Copper
Model 0756XL

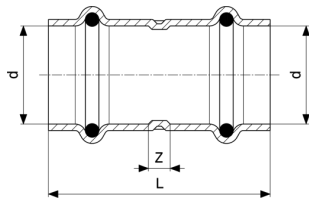
| Article | DN | Rp | Z | L1 | L2 | WS |
|----------------|-----|----|----|-----|----|----|
| 591 854 | 65 | ¾ | 42 | 101 | 78 | 30 |
| 591 861 | 80 | ¾ | 41 | 107 | 85 | 30 |
| 591 878 | 100 | ¾ | 42 | 118 | 96 | 30 |

WS = wrench size



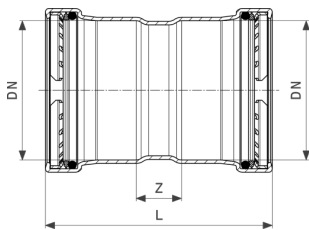
Propress coupling
- Copper
Model 0715

| Article | DN | Z | L |
|----------------|----|---|----|
| 579 159 | 15 | 4 | 40 |
| 579 166 | 20 | 4 | 48 |
| 579 173 | 25 | 4 | 50 |
| 579 180 | 32 | 4 | 54 |
| 579 197 | 40 | 4 | 66 |
| 579 203 | 50 | 4 | 82 |



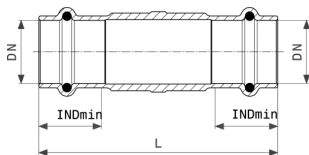
Profipress coupling
- Copper
Model 2415

| Article | Z | L |
|---------|---|----|
| 443 856 | 3 | 41 |



Propress XL coupling
- Copper
Model 0715XL

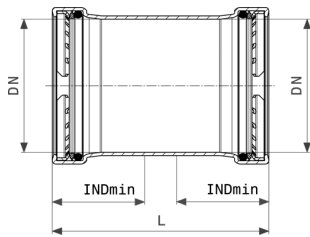
| Article | DN | Z | L |
|---------|-----|----|-----|
| 578 954 | 65 | 24 | 110 |
| 578 961 | 80 | 25 | 125 |
| 578 978 | 100 | 27 | 147 |



Propress sliding coupling
- Copper
Model 0715.5

| Article | DN | L | INDmin |
|---------|----|----|--------|
| 579 340 | 15 | 43 | 18 |
| 700 959 | 18 | | |
| 579 357 | 20 | 53 | 22 |
| 579 364 | 25 | 50 | 23 |
| 579 371 | 32 | 54 | 25 |
| 579 388 | 40 | 72 | 31 |
| 579 395 | 50 | 88 | 39 |

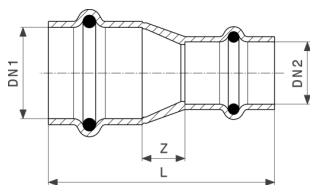
INDmin = insertion depth minimum



Propress XL sliding coupling
- Copper
Model 0715.5XL

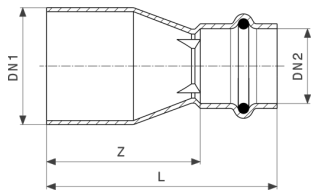
| Article | DN | L | INDmin |
|----------------|-----|-----|--------|
| 591 557 | 65 | 110 | 43 |
| 591 564 | 80 | 125 | 50 |
| 591 571 | 100 | 147 | 60 |

INDmin = insertion depth minimum



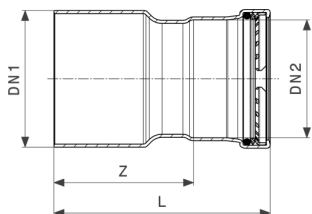
Propress reducing coupling
- Copper
Model 0715.2

| Article | DN1 | DN2 | Z | L |
|----------------|-----|-----|----|-----|
| 673 628 | 18 | 15 | 9 | 46 |
| 579 210 | 20 | 15 | 10 | 50 |
| 673 611 | 20 | 18 | 8 | 49 |
| 579 227 | 25 | 15 | 17 | 58 |
| 579 234 | 25 | 20 | 11 | 56 |
| 579 241 | 32 | 15 | 24 | 67 |
| 579 258 | 32 | 20 | 18 | 65 |
| 579 265 | 32 | 25 | 14 | 62 |
| 579 272 | 40 | 20 | 25 | 78 |
| 579 289 | 40 | 25 | 18 | 72 |
| 579 296 | 40 | 32 | 11 | 67 |
| 579 302 | 50 | 20 | 39 | 100 |
| 579 319 | 50 | 25 | 32 | 94 |
| 579 326 | 50 | 32 | 25 | 89 |
| 579 333 | 50 | 40 | 19 | 89 |



Propress reducer
- Copper
Model 0715.1

| Article | DN1 | DN2 | Z | L |
|---------|-----|-----|----|----|
| 623 432 | 20 | 15 | 37 | 55 |
| 623 449 | 25 | 15 | 45 | 63 |
| 624 958 | 25 | 20 | 37 | 59 |
| 624 965 | 32 | 20 | 47 | 69 |
| 624 972 | 32 | 25 | 39 | 62 |
| 669 003 | 40 | 20 | 56 | 78 |
| 669 010 | 40 | 25 | 49 | 72 |
| 669 027 | 40 | 32 | 42 | 67 |
| 669 034 | 50 | 25 | 72 | 95 |
| 669 041 | 50 | 32 | 64 | 89 |
| 669 058 | 50 | 40 | 56 | 87 |



Propress XL reducer
- Copper
Model 0715.1XL

| Article | DN1 | DN2 | Z | L |
|---------|-----|-----|-----|-----|
| 624 507 | 65 | 40 | 69 | 100 |
| 624 514 | 65 | 50 | 61 | 100 |
| 624 545 | 80 | 50 | 94 | 133 |
| 624 538 | 80 | 65 | 92 | 135 |
| 624 552 | 100 | 50 | 117 | 156 |
| 624 569 | 100 | 65 | 115 | 158 |
| 624 576 | 100 | 80 | 107 | 157 |

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